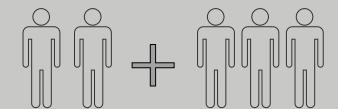




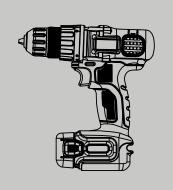
ASSEMBLY AND OPERATING
INSTRUCTIONS

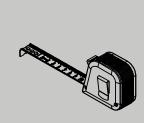
Recommended number

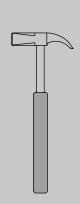


Needed for assembly

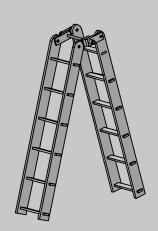
(The following tools are not included)









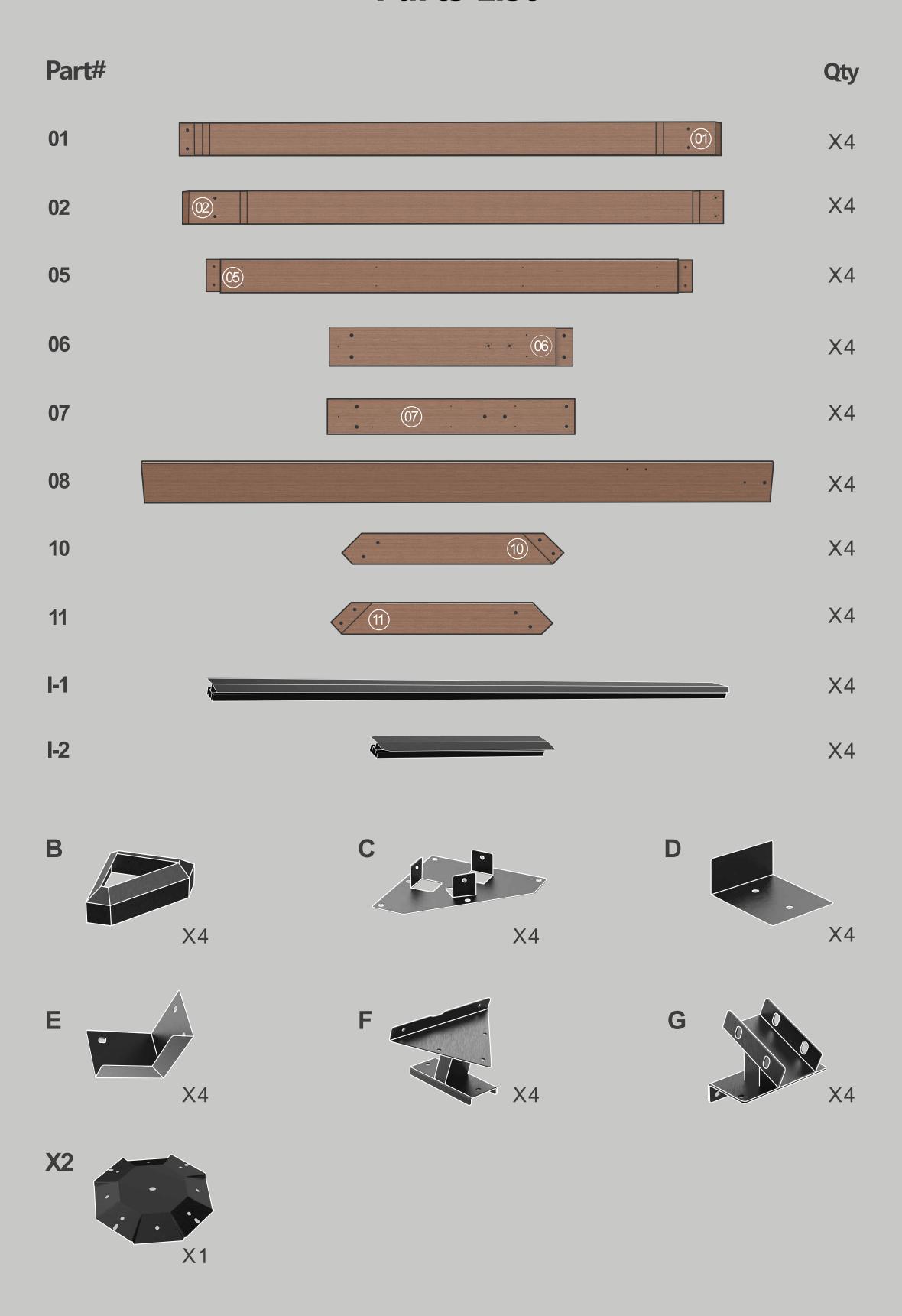


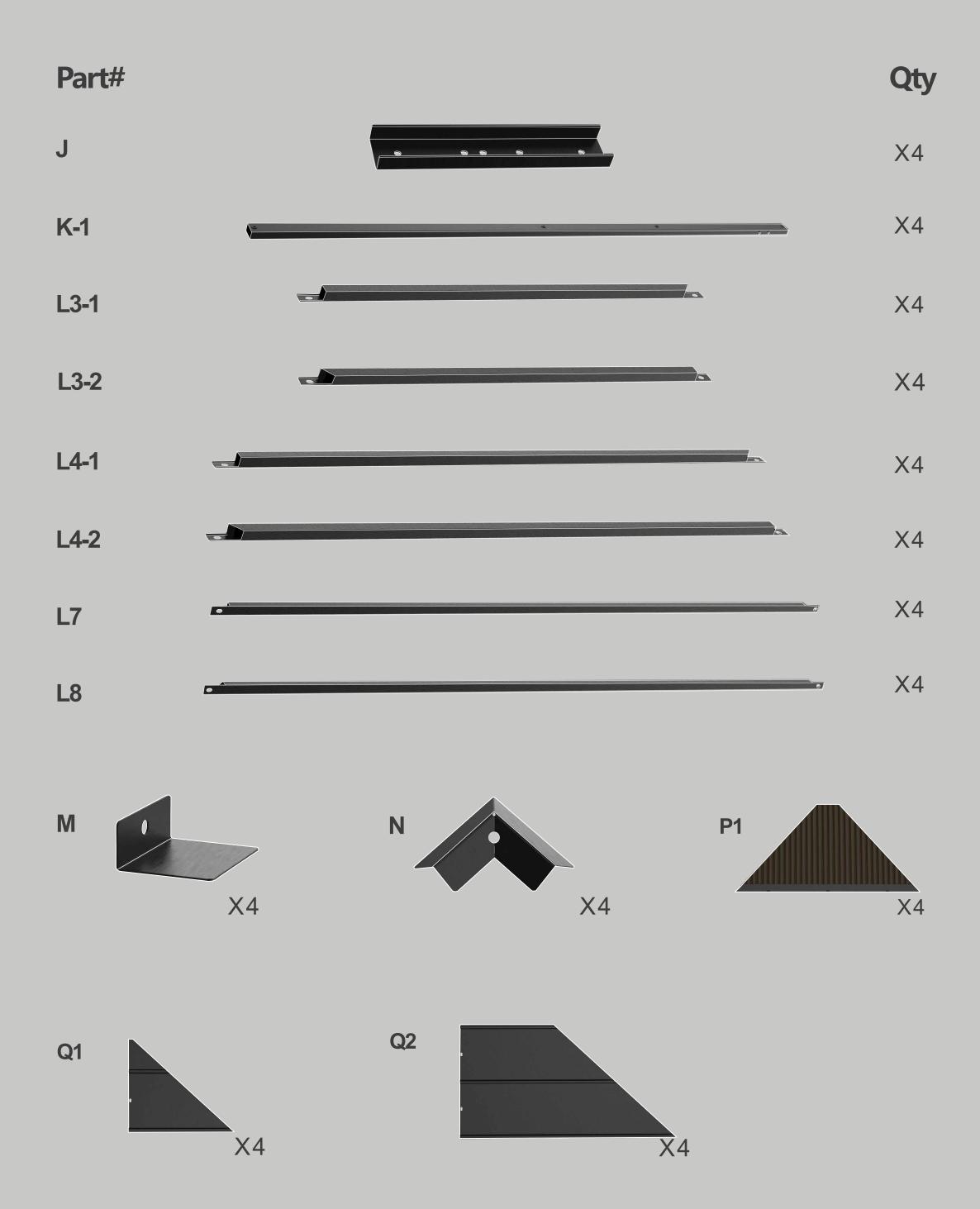


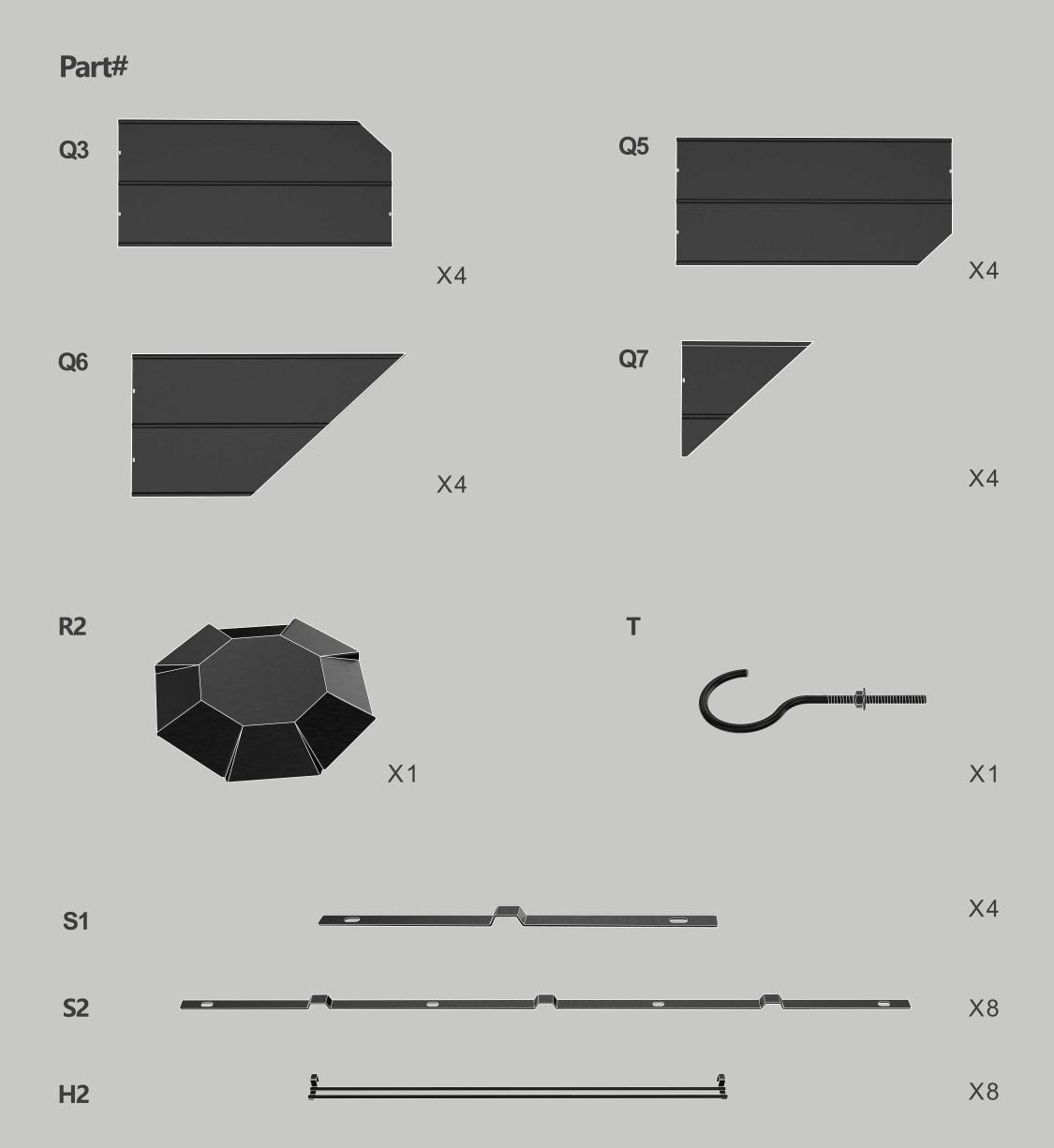
Installation Tips

(Do not fully tighten the screws)

- **1.** When assembling **Step 7**, please do not fully tighten the EE/AA of E, until one side of wood post and beams are completly assembled(Step 8).
- **2.** When assembling **Step 10**, the EE/AA of E and D need to be loosened a bit, then tighten them once finishing assemble H2.
- **3.** When assembling **Step 14**, please do not fully tighten the II and HH, until all the top support parts (K-1, I-1, I-2, J) are completly assembled with the wood.
- **4.** When assembling **Step 16**, please do not fully tighten the OO/HH of M and N, until each L7 and L8 are connected. Then tighten BB.





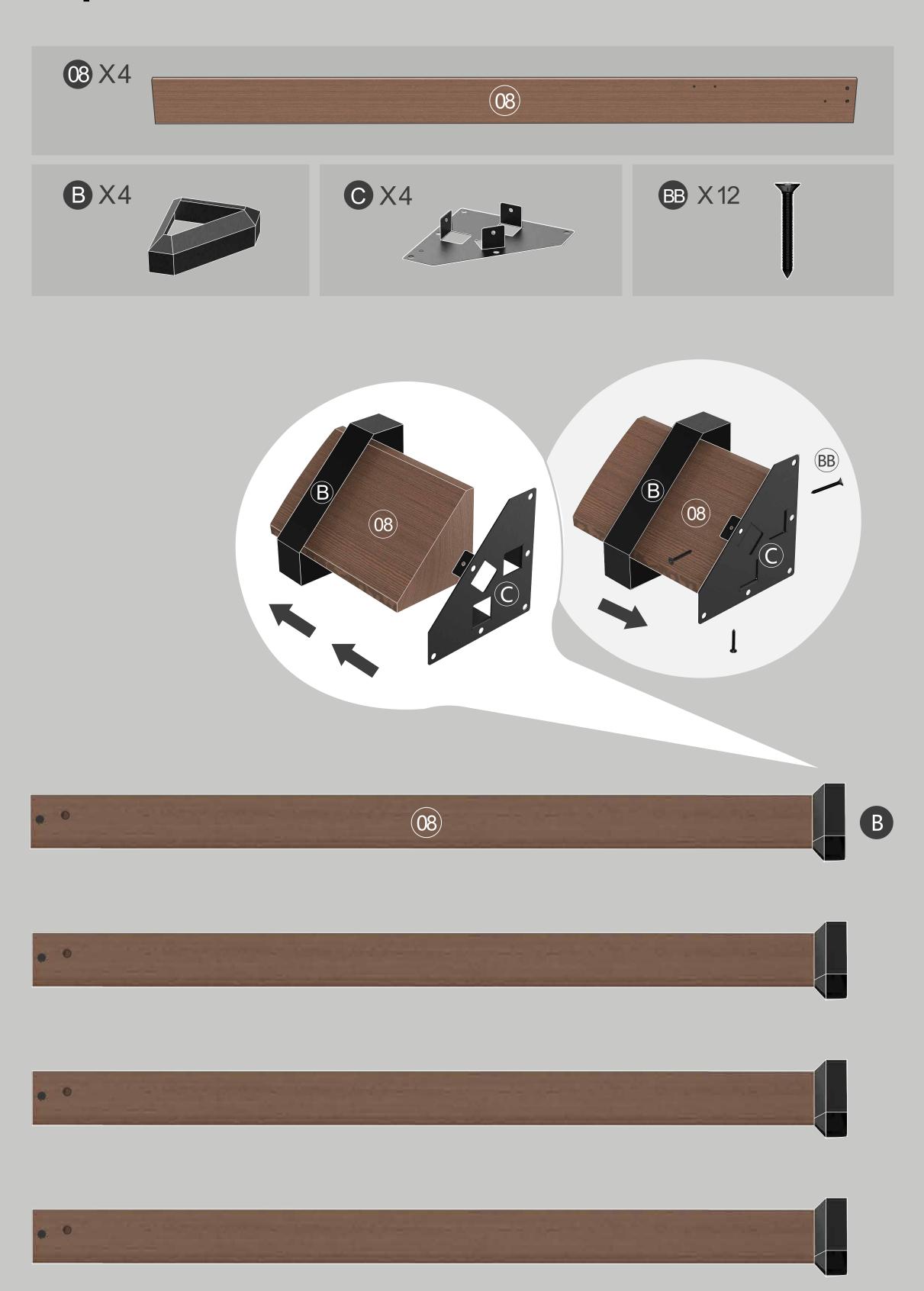


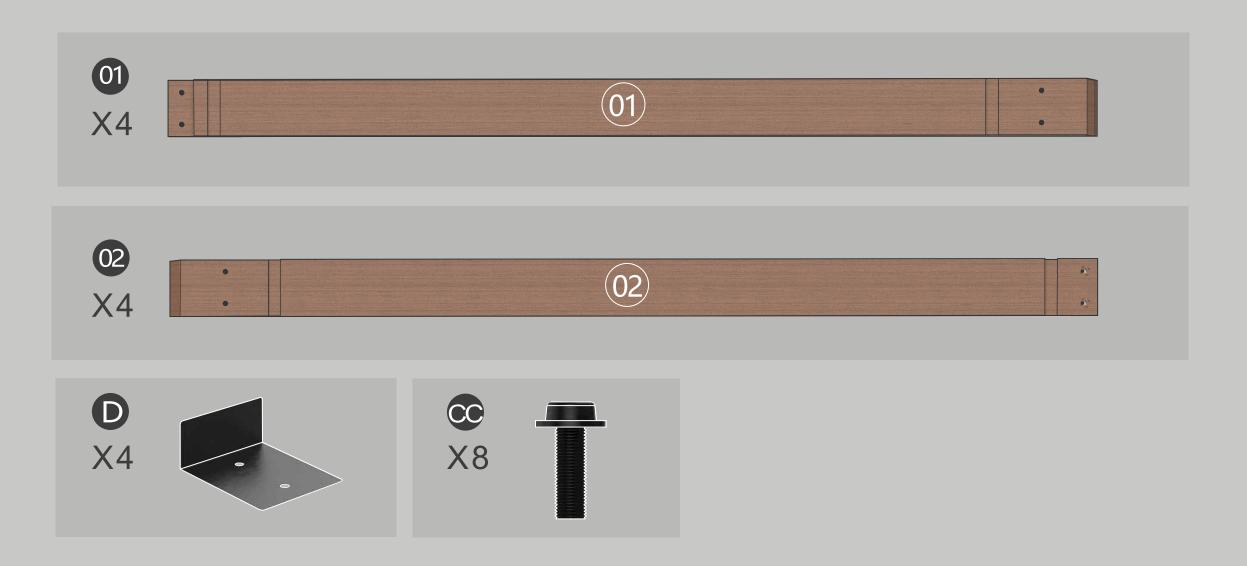
Part#			Qty
AA	M10x135		8
BB	M5x30		48+2
CC	M8x25		24+1
DD	M5x40	4	56+2
EE	M10x70		8
FF	M8x35		16+1
GG	M8x35		16+1
нн	M6x16	+	100+3
Ш	M6x55	+	8
JJ	M10		8
KK	M6		9
ш	M8		16+1
MM	M6		9
NN	M8		Preassemble
00	M6x20		4
PP	Ø8		12
Z 1	Ø3		2

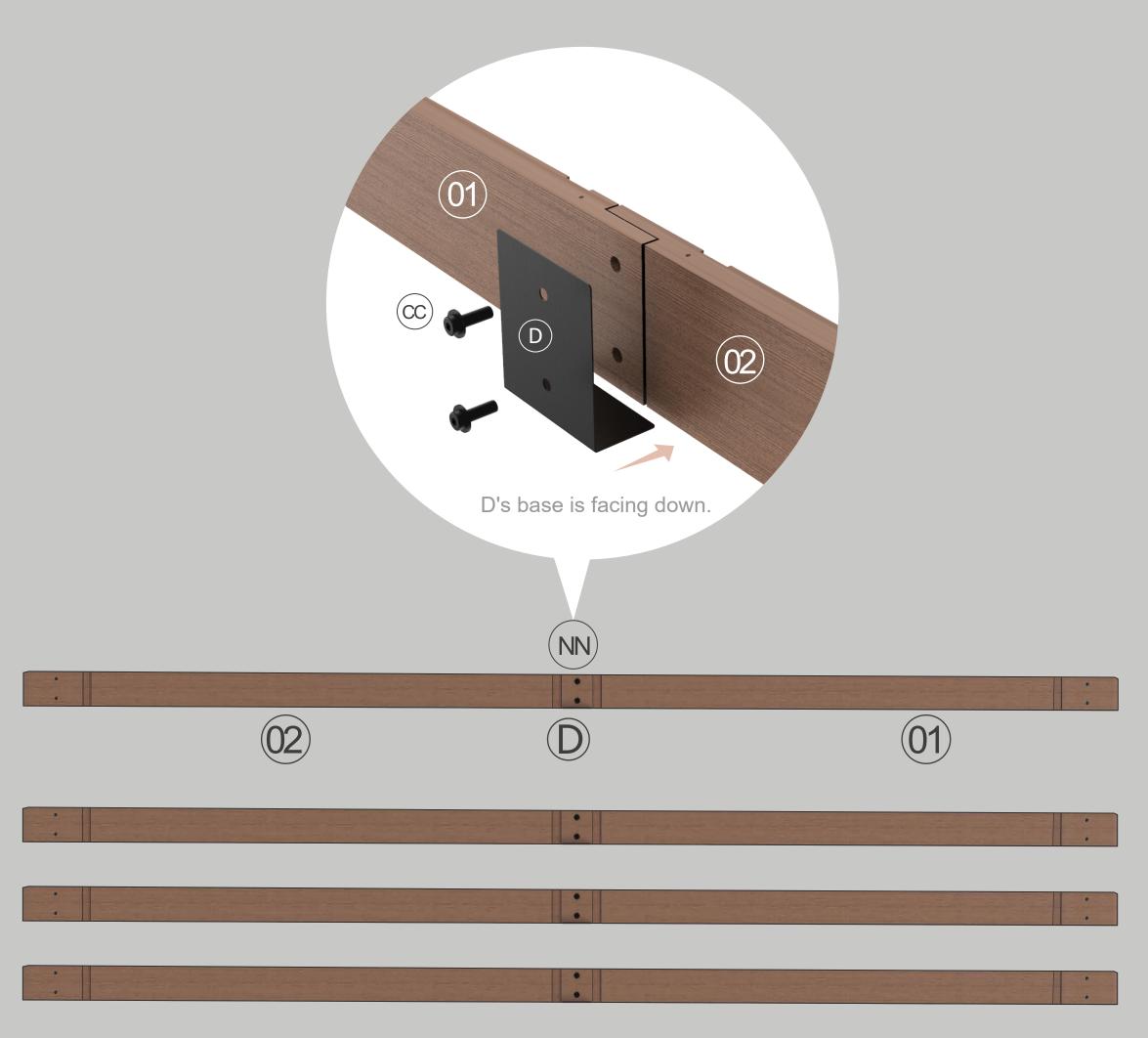
Part#		Qty
Z2	M6	2
Z 3	M8	1
Z4	M10	2
Z 5	M10	1
Z 6		1

Complimentary Parts

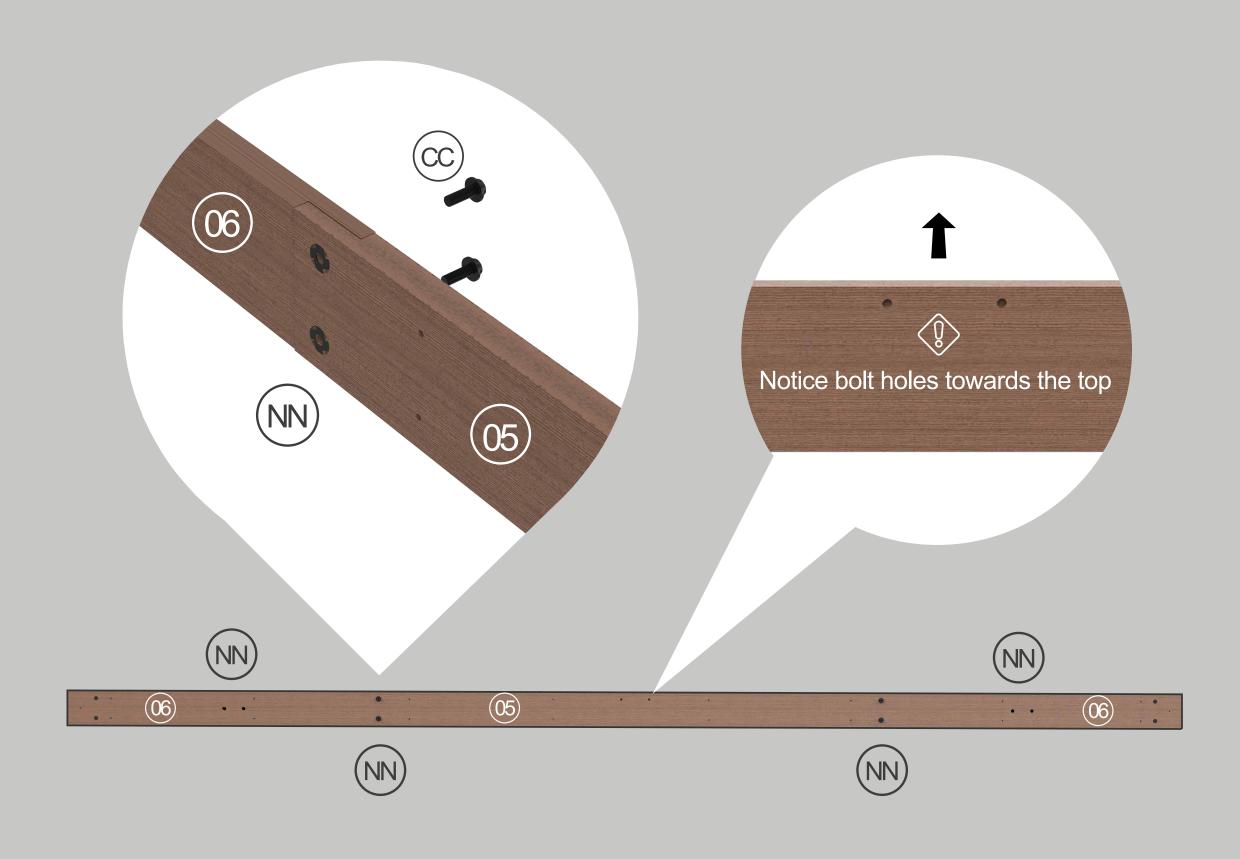
ZA	1
ZB	1
ZC	1
ZD	1
ZE	1



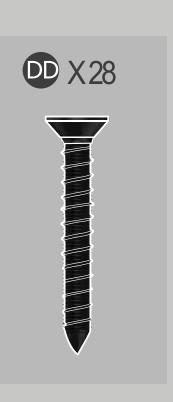


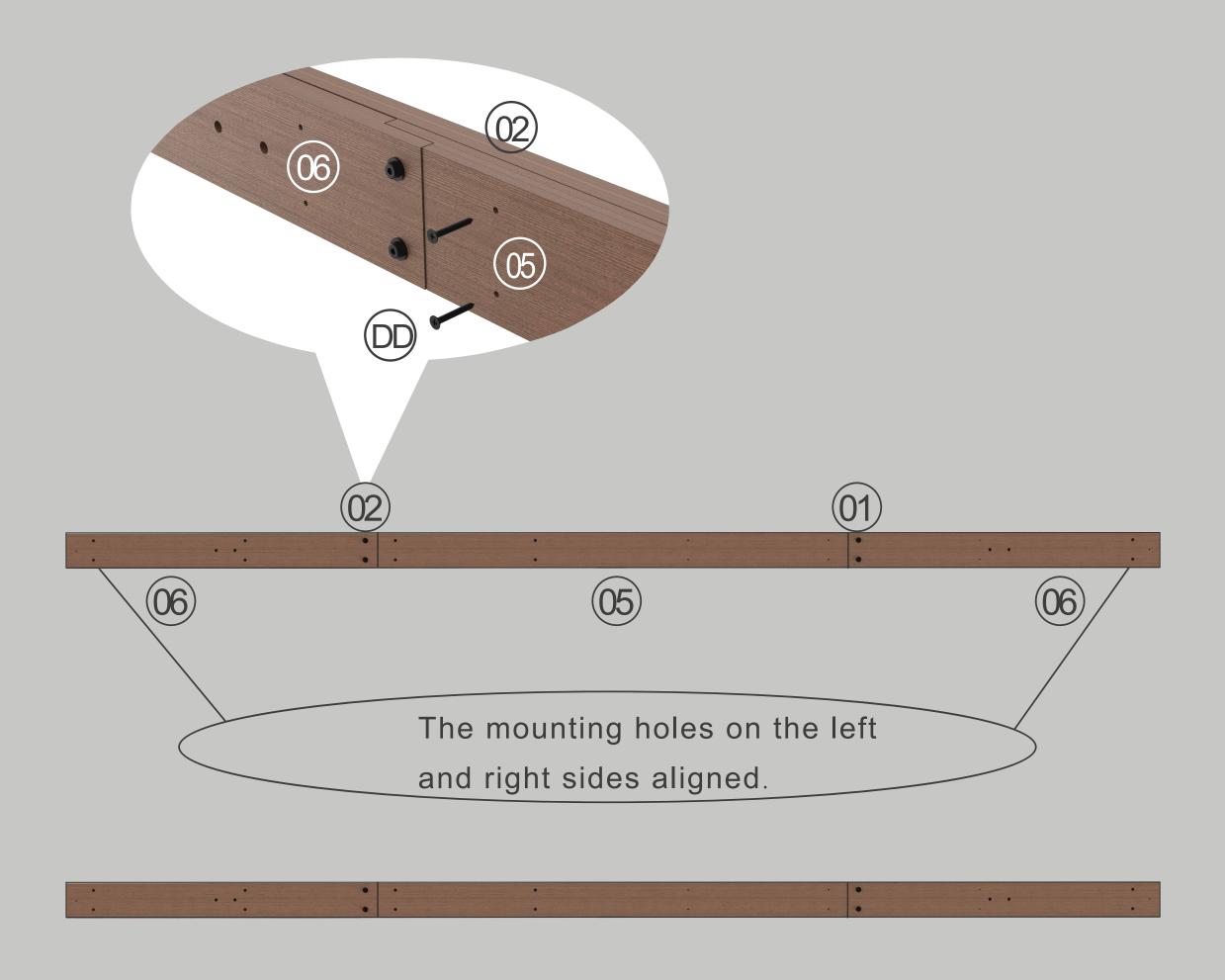


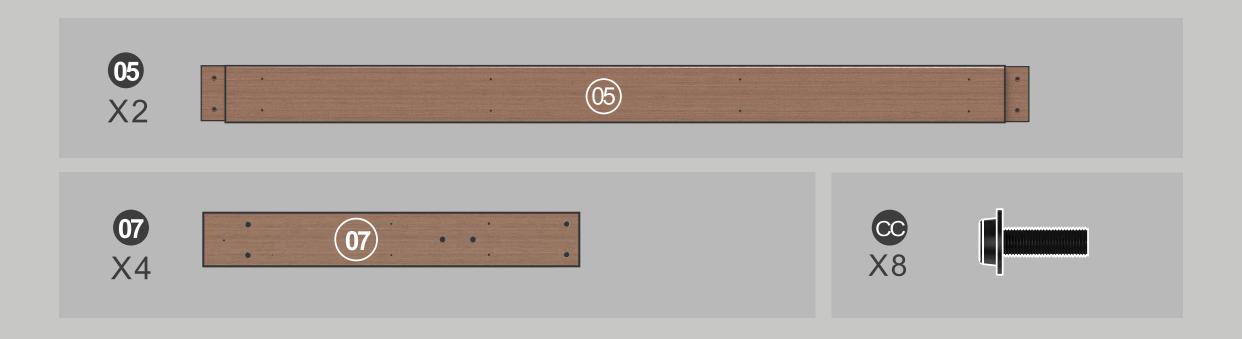


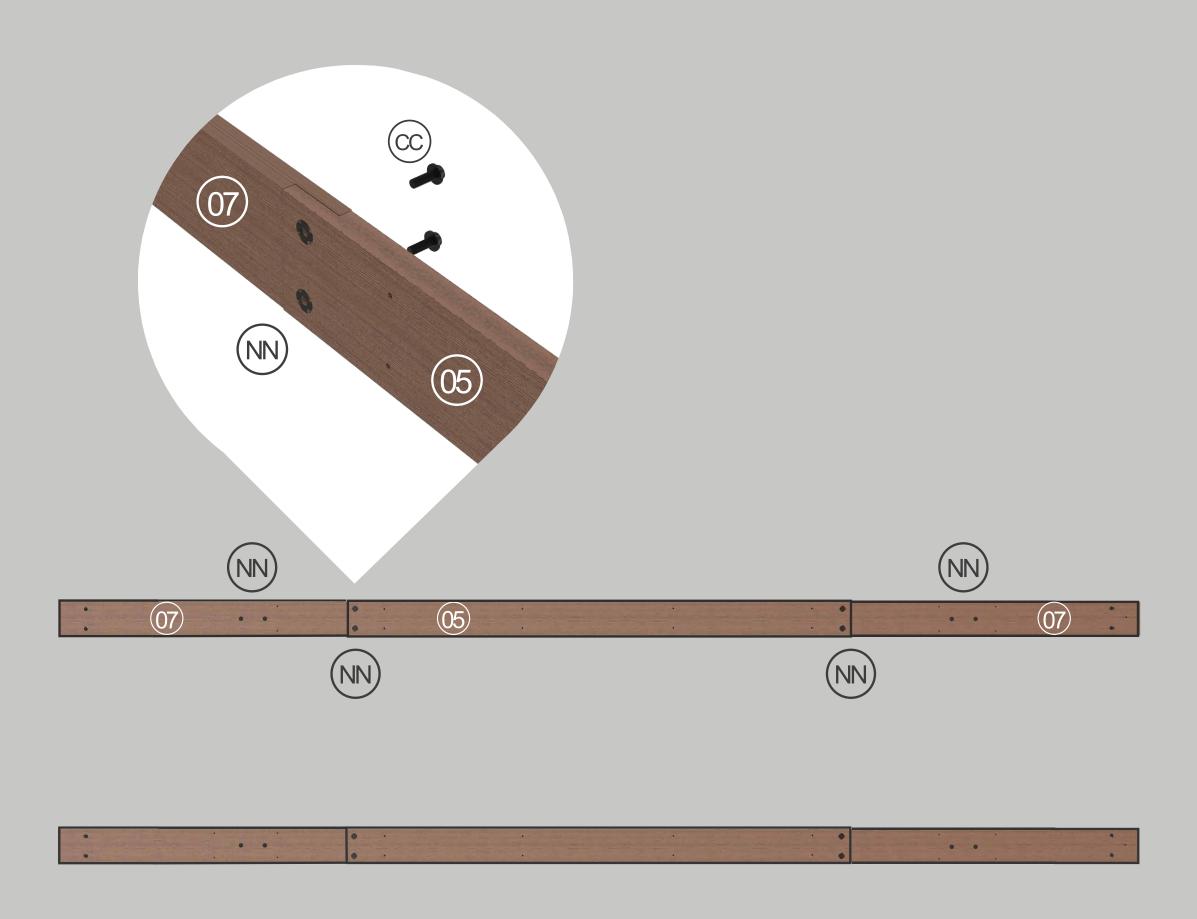


Assemble the components installed in step 2 and Step 3, as shown in the following figure.



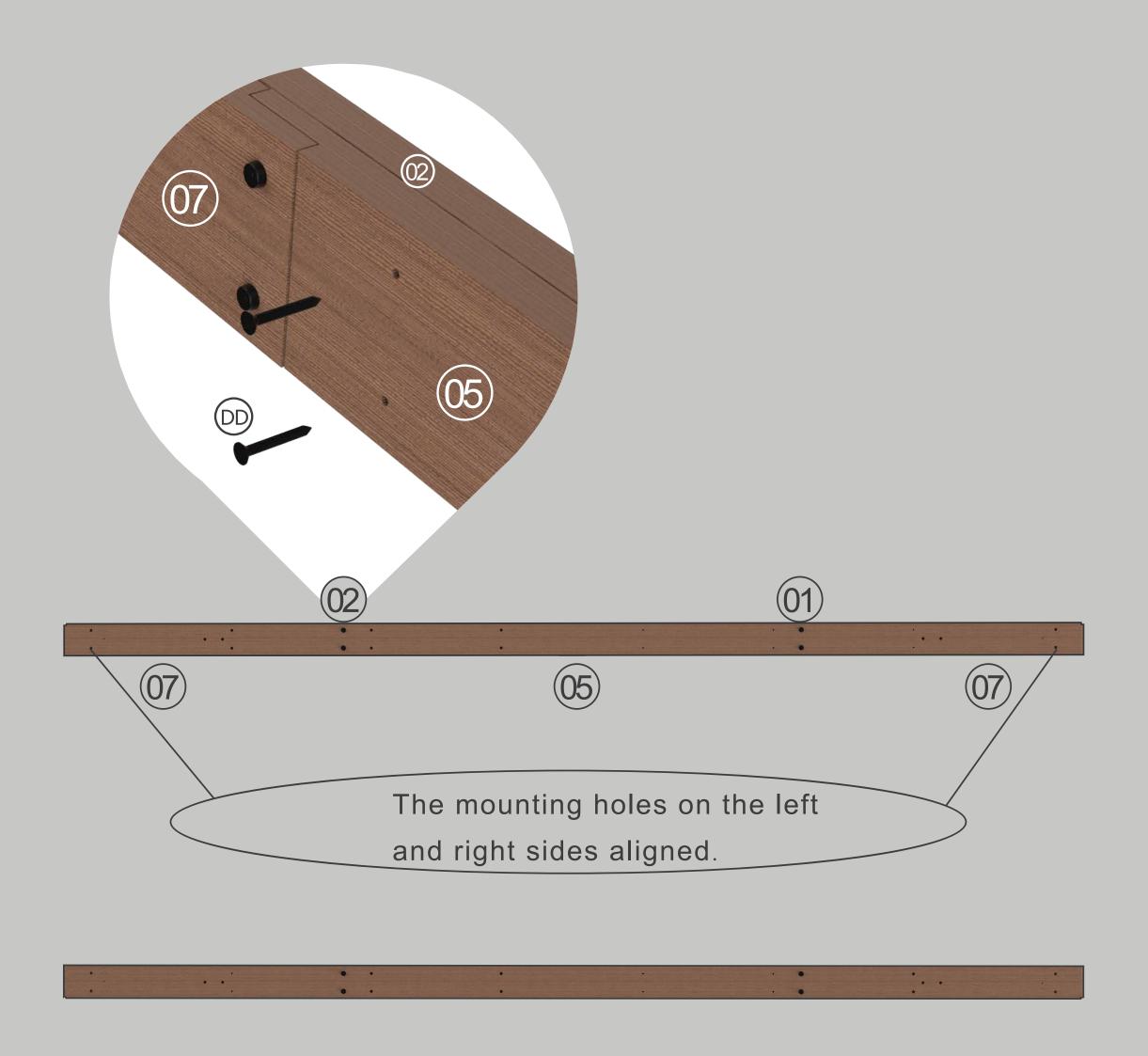


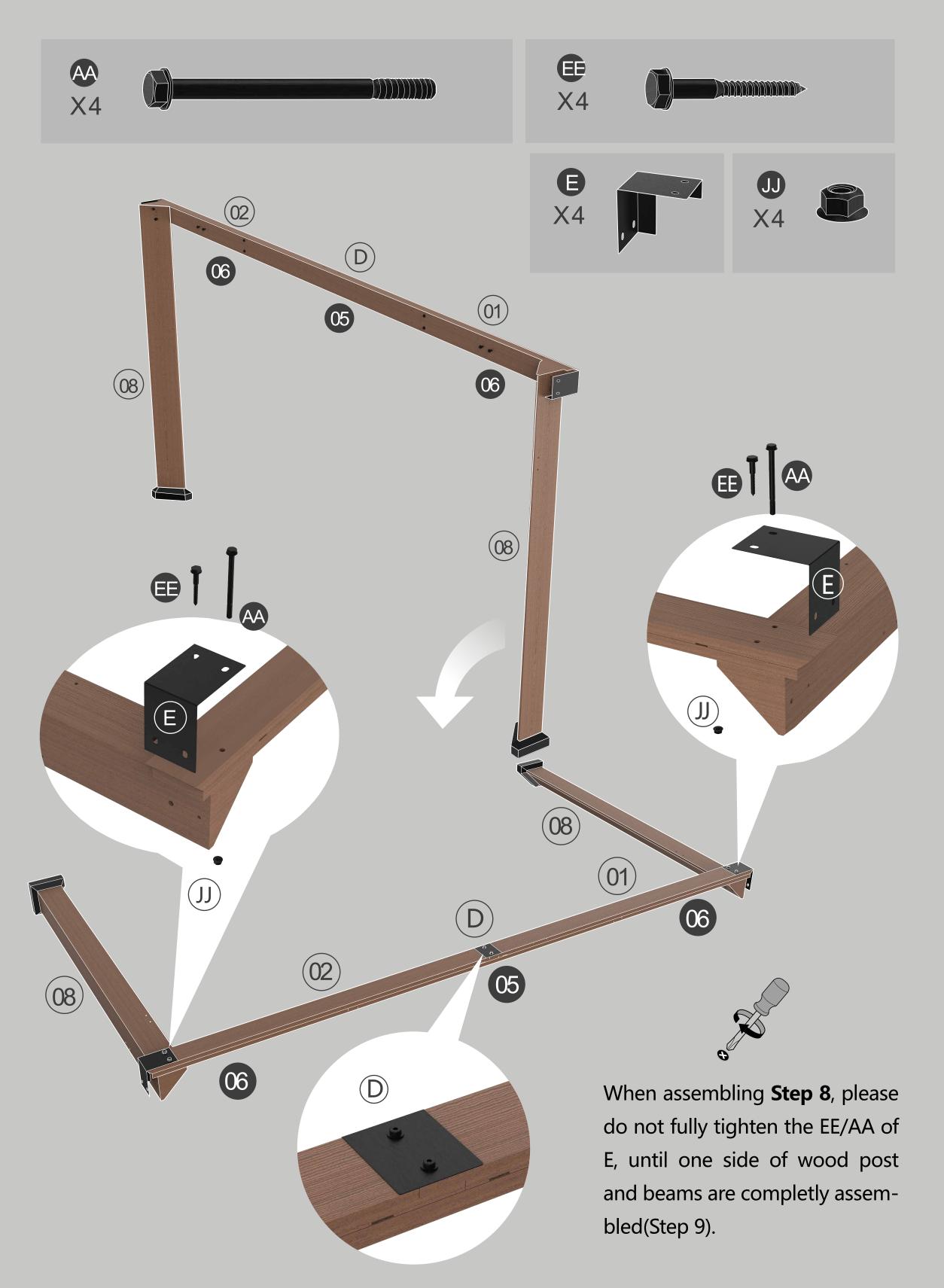


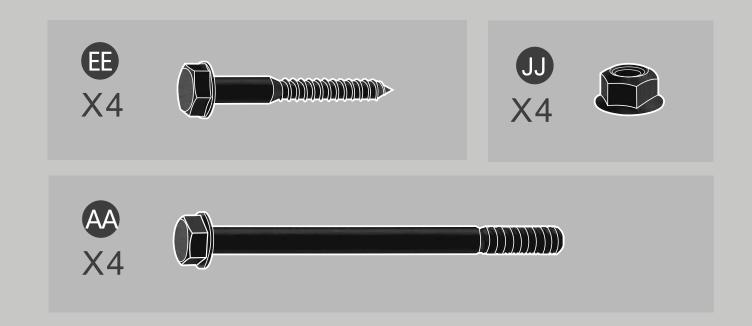


Assemble the components installed in step 2 and Step 5, as shown in the following figure.

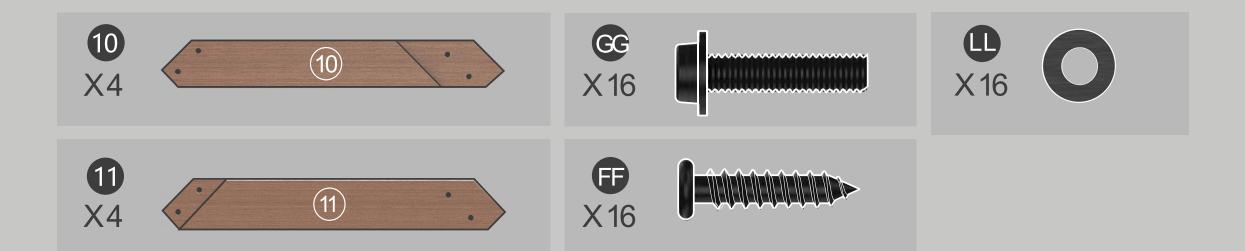


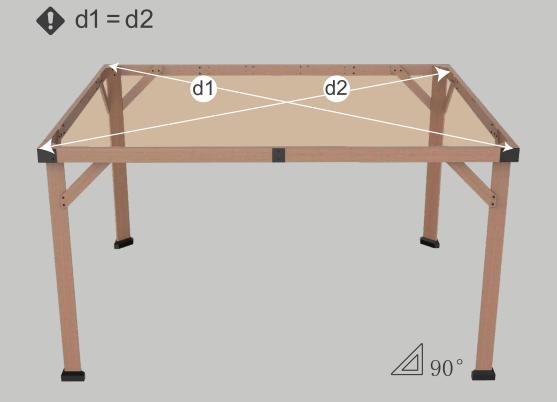






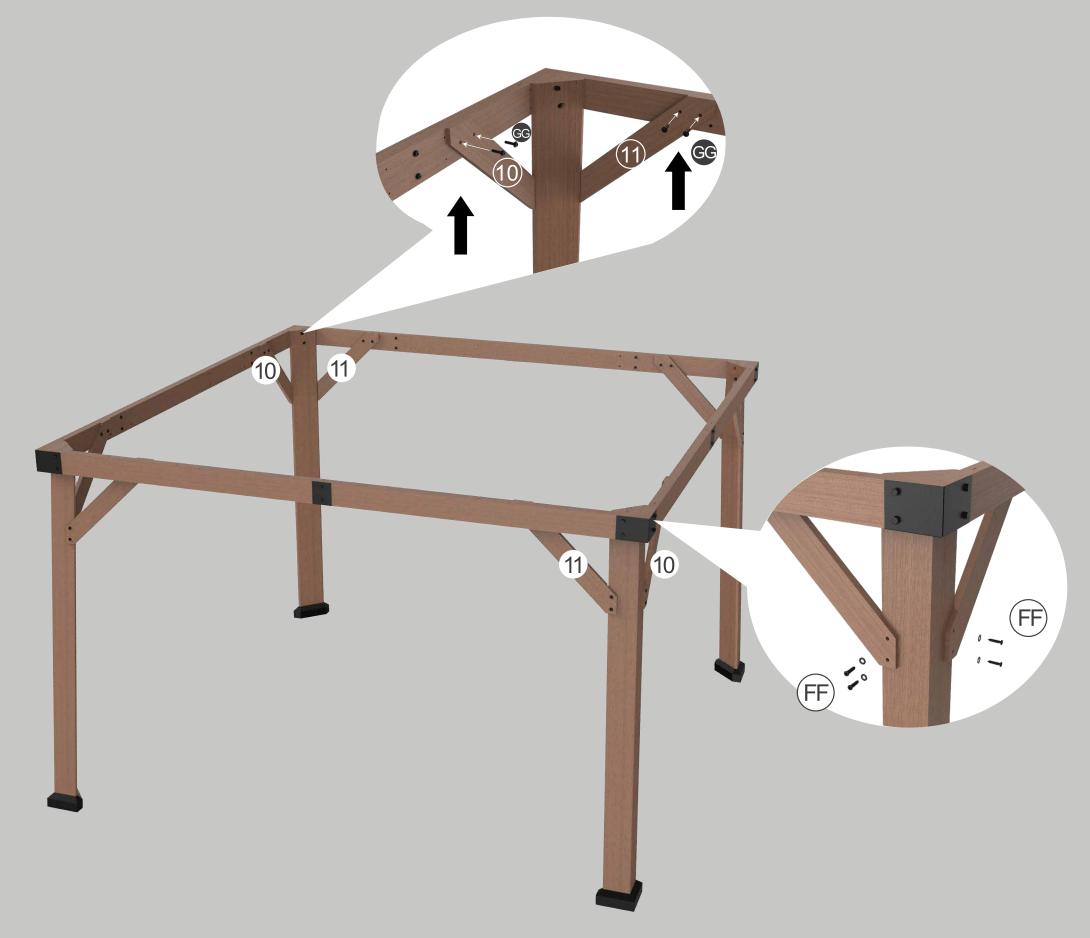




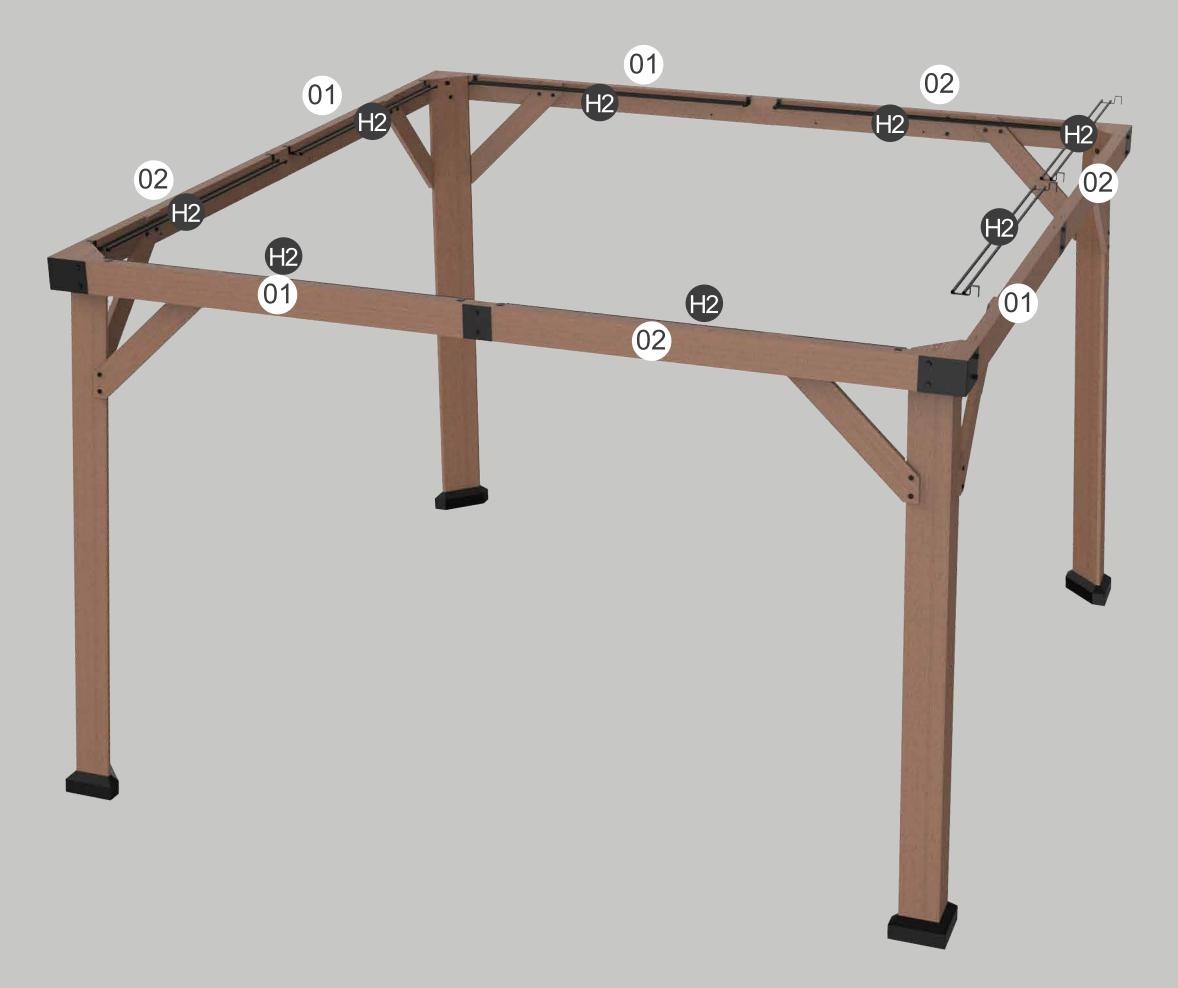


Tips:

Please measure to make sure *the length* of d1 is equal to d2 before moving to next step to ensure a square frame and best results. Keep the beam at right angles to the post, the post at right angles to the ground, and keep the beam horizontal.

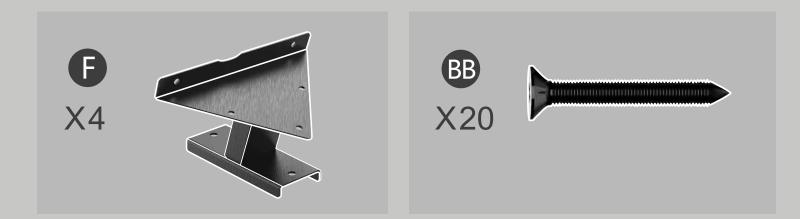




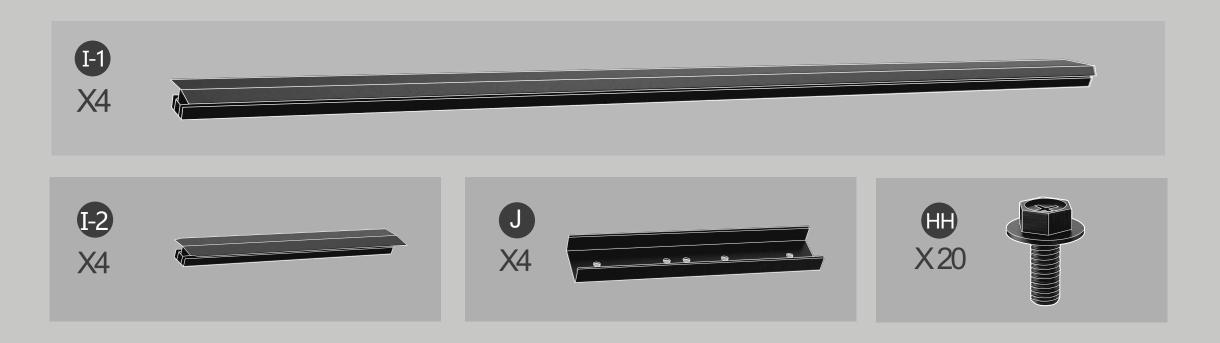


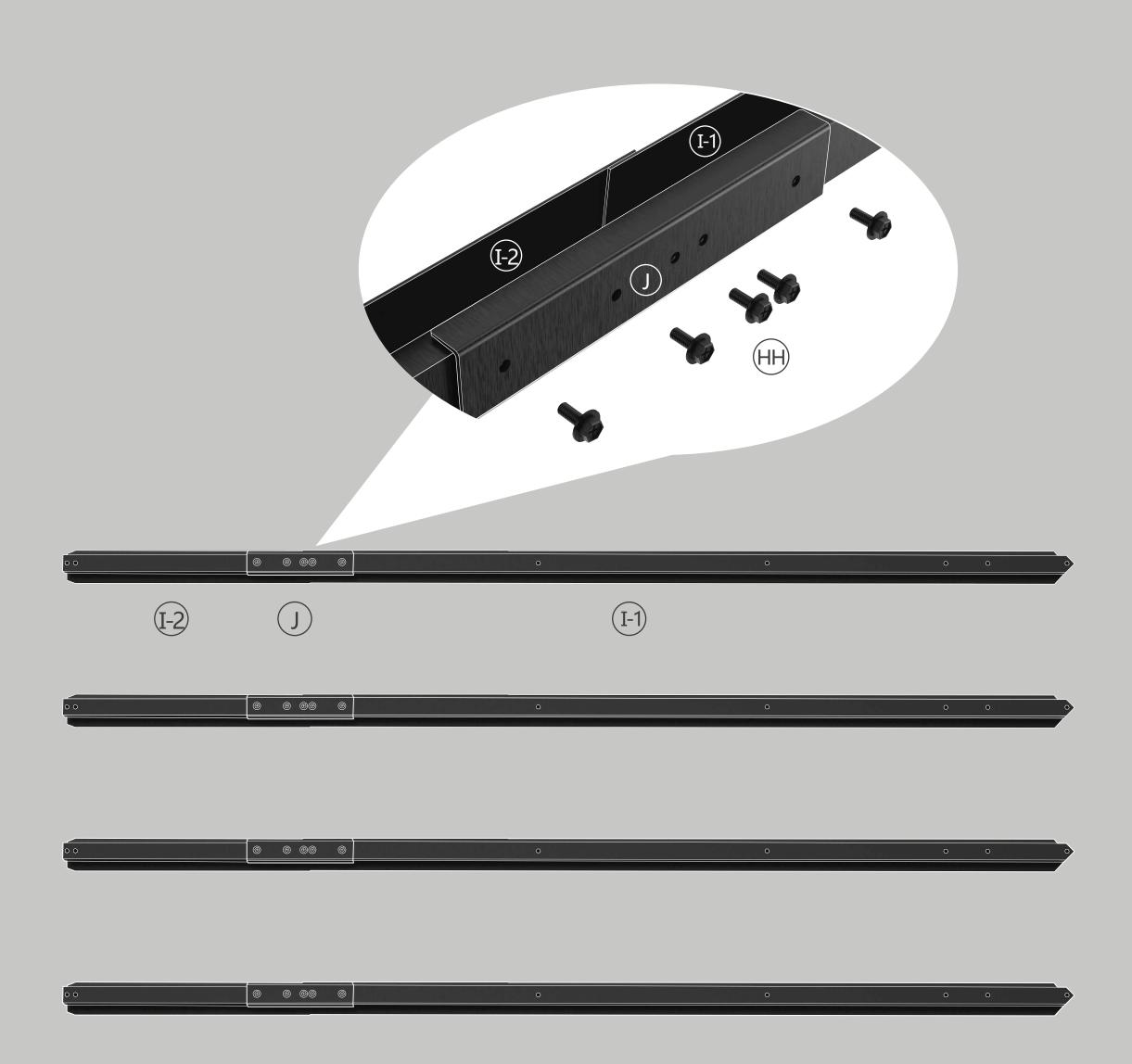


When assembling **Step 10**, the EE/AA of E and D need to be loosened a bit, then tighten them once finishing assemble H2.

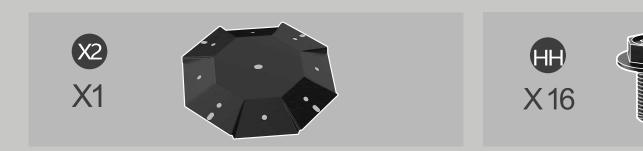


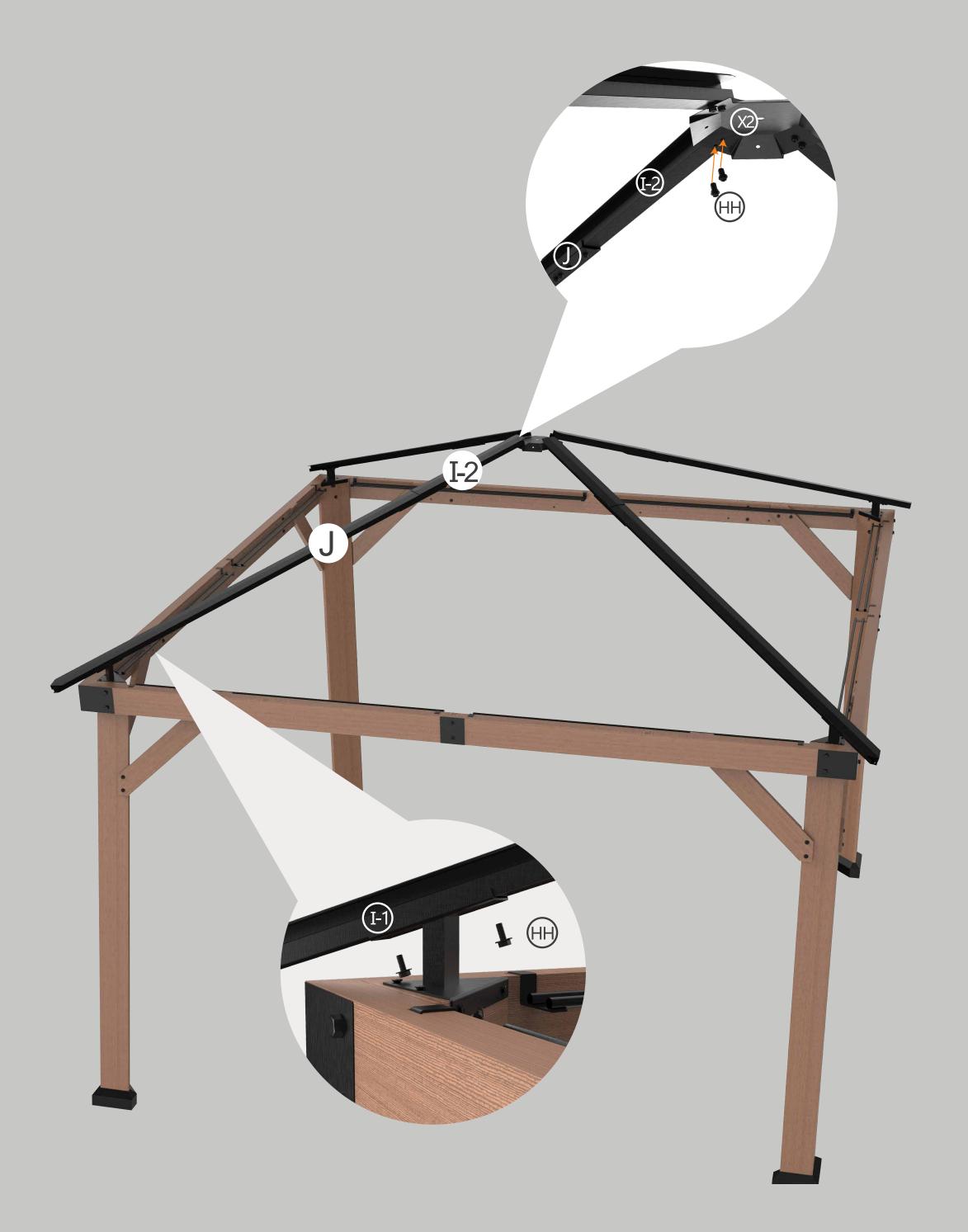


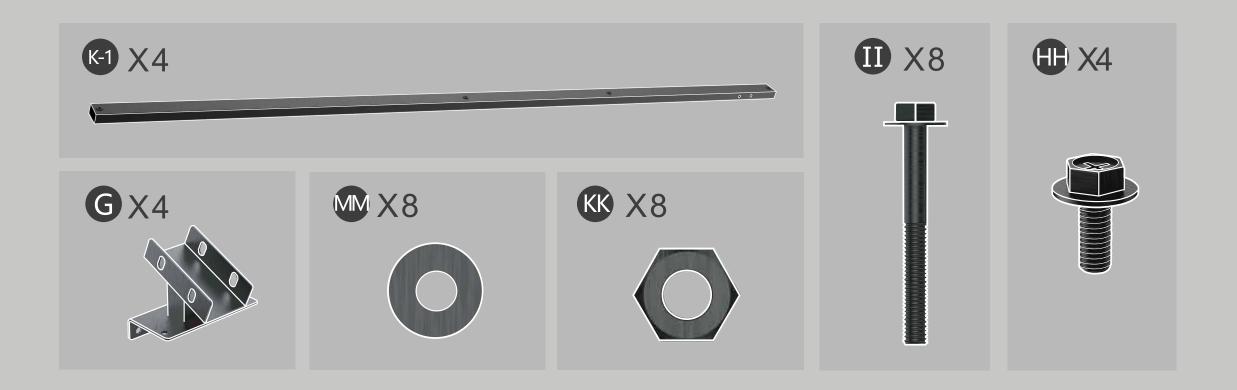


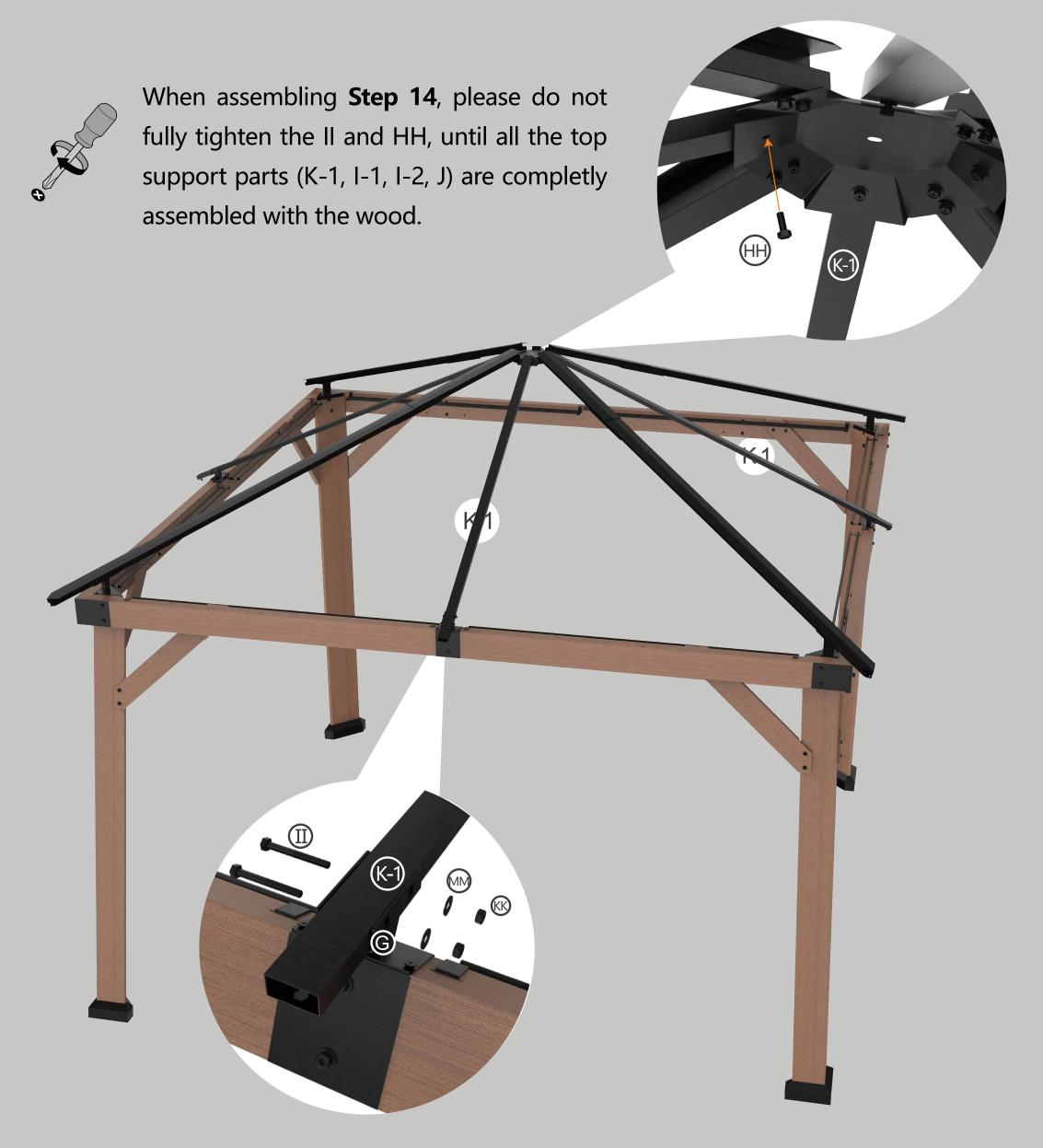


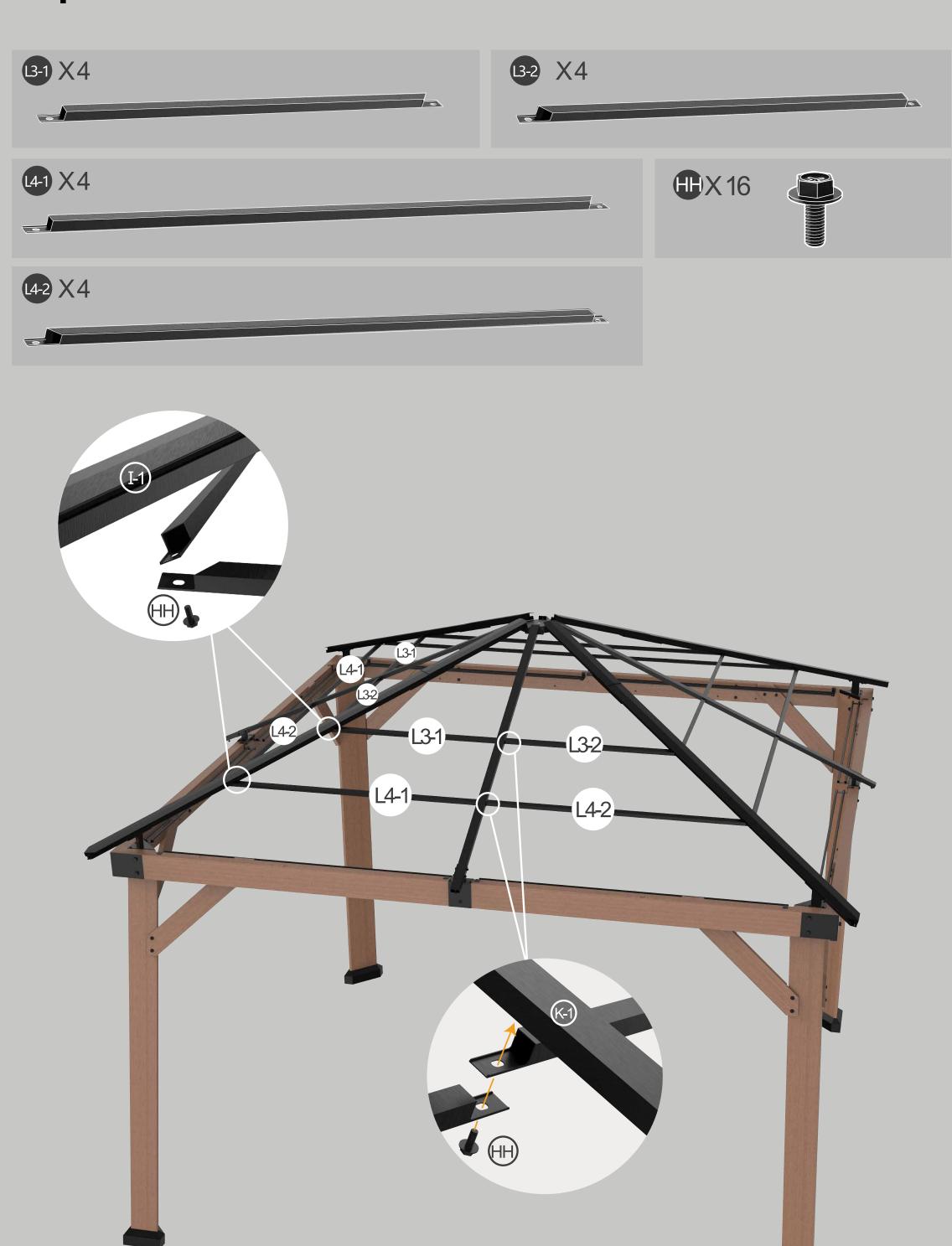
Step 13

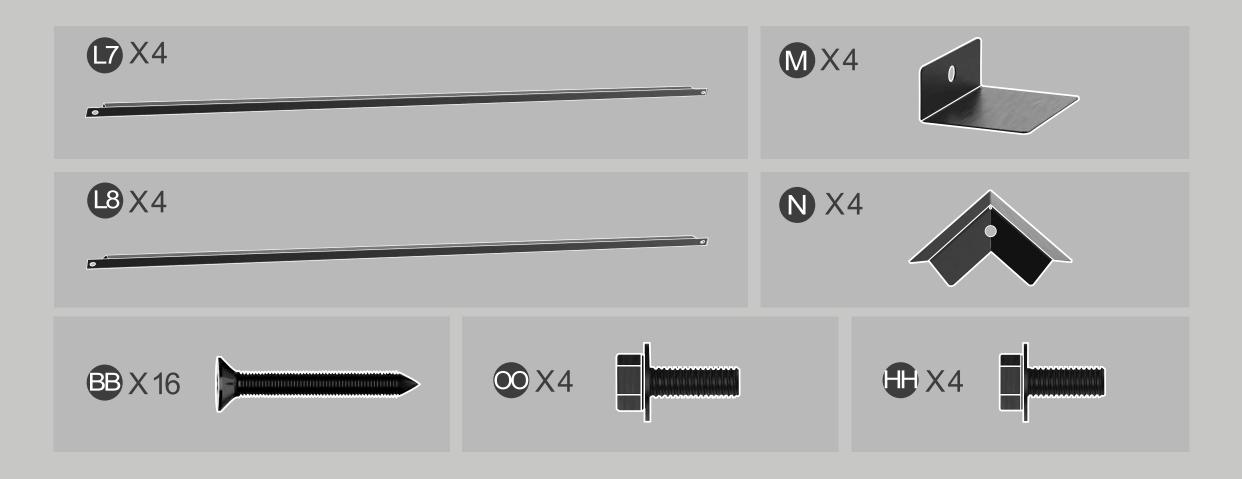


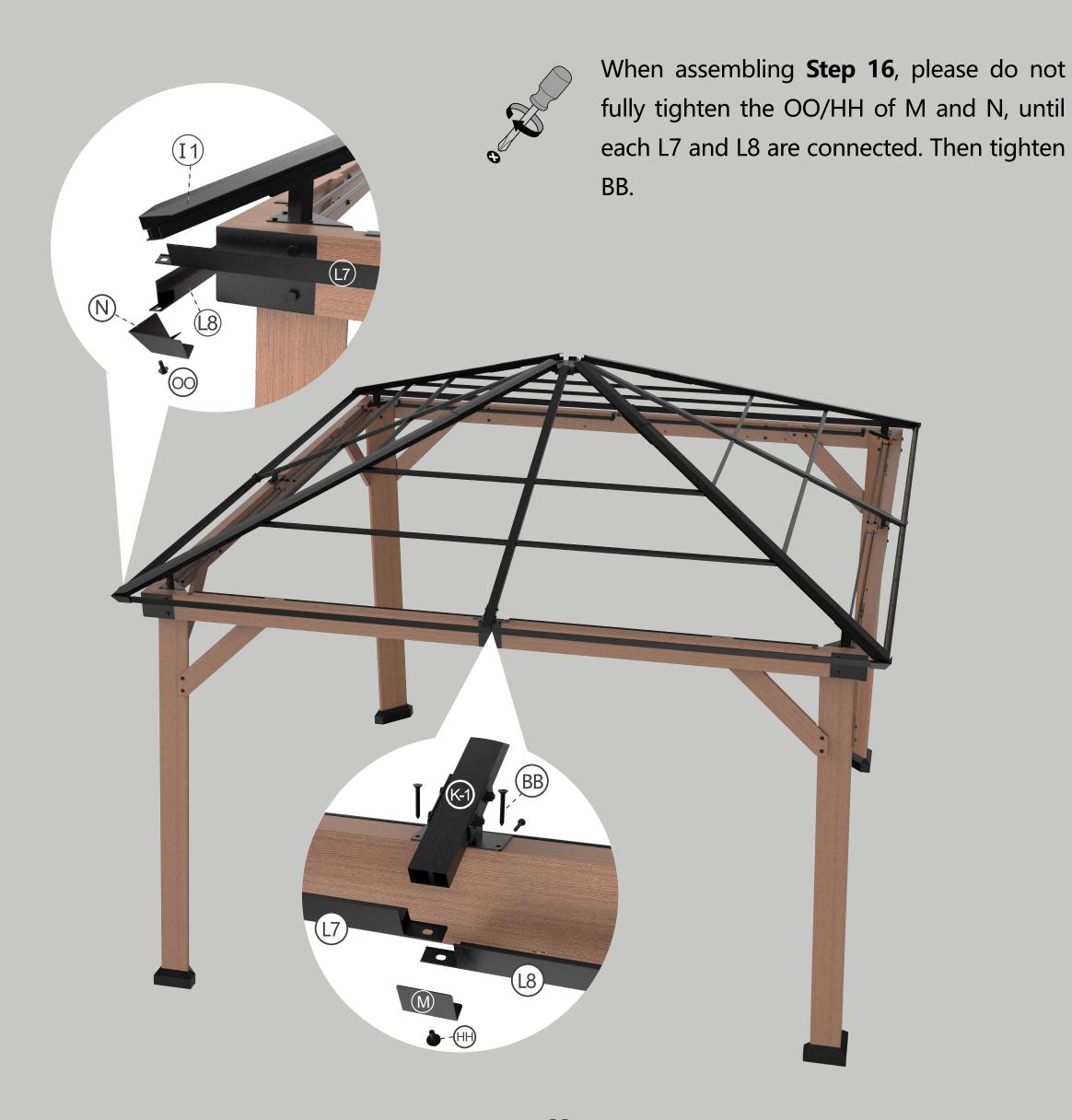


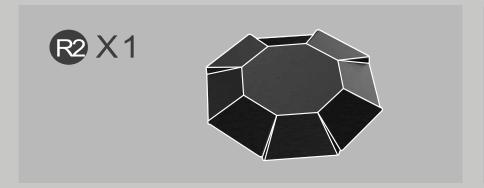


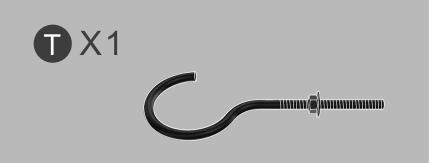








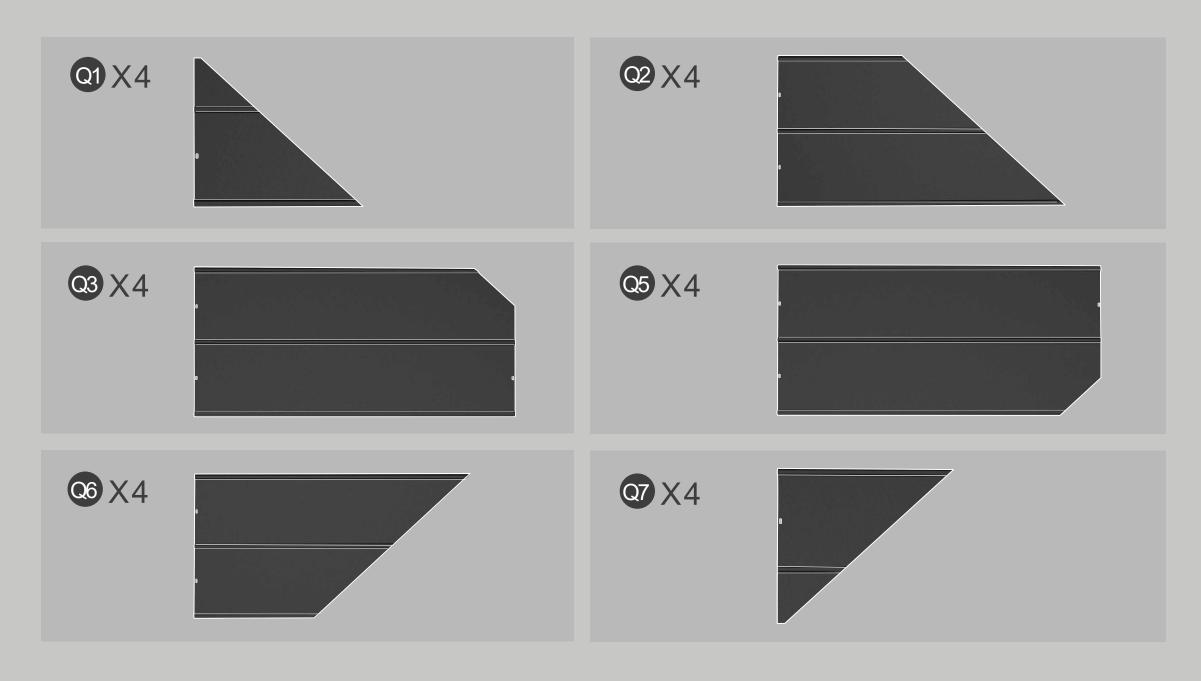


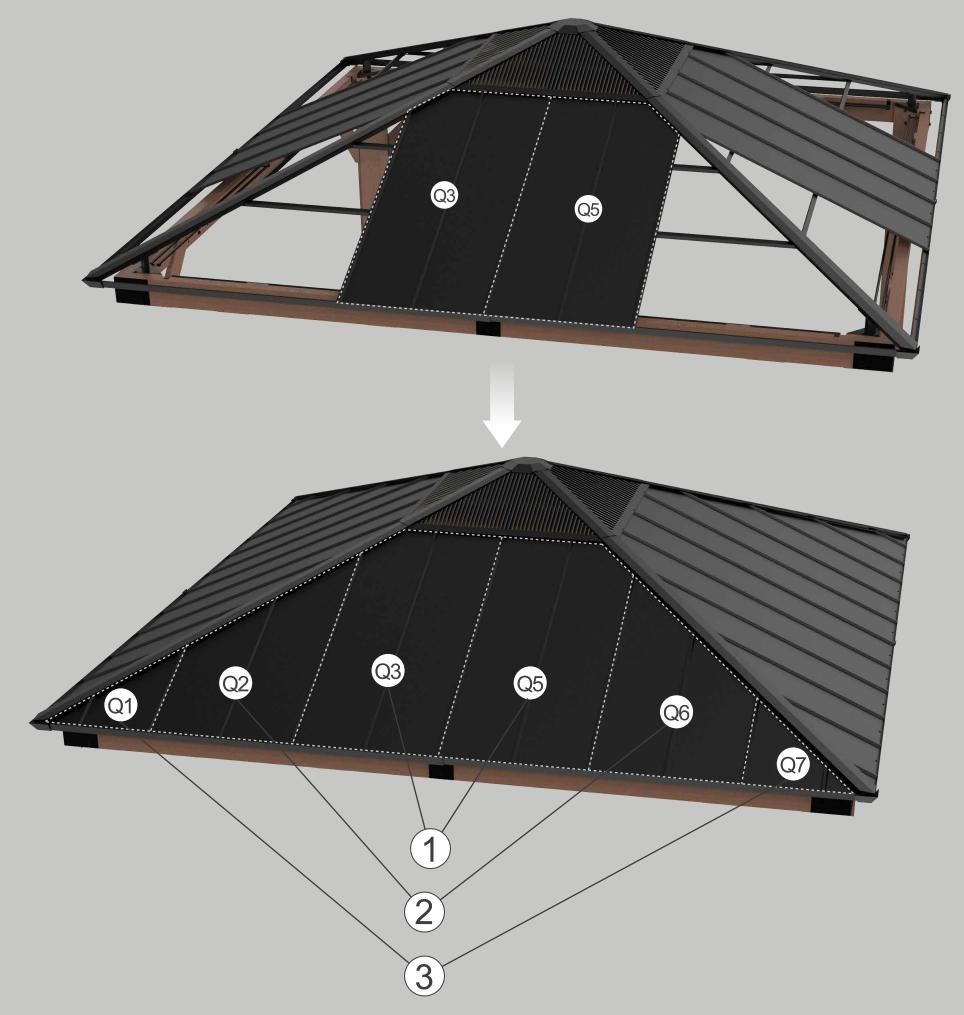


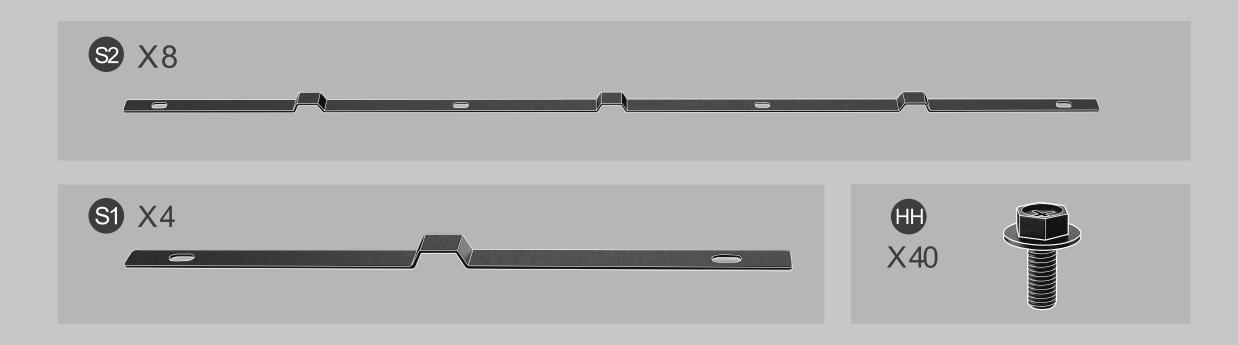






















/ Iways be creative.